**C490装配线所需采集数据项对应.ddd文件数据列**

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| --- | --- | --- | --- |
| **数据项** | **ID** | **产品名称** | **对应.ddd文件数据列** |
| 主要工艺参数 | mainparameter |  |  |
| 生产信息 | generateinformation |  |  |
| 当前检测产品名称 | productname | C307 | 62（空值） |
| C490 | 62（空值） |
| 不合格品数量 | counterrorproduct |  |  |
| 工 号 | jobnumber | C307 | 7 |
| C490 | 7 |
| 设备状态 | equipmentstatus |  |  |
| 当前状态 | 字：runstyle 图：runlight |  |  |
| 累计开机时间 | countruntime |  |  |
| 累计停机时间 | countstoptime |  |  |
| 点击返回 | returnback()函数 |  |  |
| 当前完成数量（质检数量） | countnum |  |  |
| 蒸发电阻 | evaporesi | C307 | 10 |
| C490 | 10 |
| 检测模式 | checkmodel | C307 | 6 |
| C490 | 6 |
| 吹脸阻力系数 | facedragval | C307 | 12 |
| C490 | 12 |
| 吹脸吹脚阻力系数 | fafodragval | C307 | 13 |
| C490 | 13 |
| 吹脚阻力系数 | footdragval | C307 | 14 |
| C490 | 14 |
| 吹脚除霜阻力系数 | fodefrdragval | C307 | 15 |
| C490 | 15 |
| 除霜阻力系数 | defrostdragval | C307 | 16 |
| C490 | 16 |
| 新风外作电流（外循环） | outerloop | C307 | 18 |
| C490 | 18 |
| 新风内气电流（内循环） | innerloop | C307 | 19 |
| C490 | 19 |
| 全冷阻力系数 | colddragval | C307 | 21 |
| C490 | 21 |
| 全热阻力系数 | hotdragval | C307 | 22 |
| C490 | 22 |
| 1档振动(mm/s) | vibrateone | C307 | 46 |
| C490 | 46 |
| 2档振动(mm/s) | vibratetwo | C307 | 48 |
| C490 | 48 |
| 3档振动(mm/s) | vibratethree | C307 | 50 |
| C490 | 50 |
| 4档振动(mm/s) | vibratefour | C307 | 52 |
| C490 | 52 |
| 1档噪声(db) | noiseone | C307 | 54 |
| C490 | 54 |
| 2档噪声(db) | noisetwo | C307 | 56 |
| C490 | 56 |
| 3档噪声(db) | noisethree | C307 | 58 |
| C490 | 58 |
| 4档噪声(db) | noisefour | C307 | 60 |
| C490 | 60 |
| 电阻值（一档） | resvalueone | C307 | 40 |
| C490 | 40 |
| 电阻值（二档） | resvaluetwo | C307 | 42 |
| C490 | 42 |
| 电阻值（三档） | resvaluethree | C307 | 44 |
| C490 | 44 |
| 电阻值（四档） | resvaluefour | C307 |  |
| C490 |  |
| 1档电流(A) | currvalueone | C307 | 24 |
| C490 | 24 |
| 2档电流(A) | currvaluetwo | C307 | 26 |
| C490 | 26 |
| 3档电流(A) | currvaluethree | C307 | 28 |
| C490 | 28 |
| 4档电流(A) | currvaluefour | C307 | 30 |
| C490 | 30 |
| 1档端压(V) | fanendpressone | C307 | 32 |
| C490 | 32 |
| 2档端压(V) | fanendpresstwo | C307 | 34 |
| C490 | 34 |
| 3档端压(V) | fanendpressthree | C307 | 36 |
| C490 | 36 |
| 4档端压(V) | fanendpressfour | C307 | 38 |
| C490 | 38 |
| 当前检测产品ID | cudeproid | C307 | 2 |
| C490 | 2 |
| 检测结果 | checkresult | C307 | 3 |
| C490 | 3 |
| 累计检测数量 | checknumber |  |  |
| 生产日期 | productdate | C307 | 0 |
| C490 | 0 |
| 生产时间 | producttime | C307 | 1 |
| C490 | 1 |
| 合格品数量 | rightcount |  |  |
| 不合格品数量 | errorcount |  |  |
| 设备开停机时间记录 | equipmentdowntimerecord |  |  |
| 设备累计开机时长 | countopentime |  |  |
| 设备累计停机时长 | countclosetime |  |  |